



ZinClear[®] XP (uncoated zinc oxide powder)

Chemical Composition

INCI Name	CAS No.
Zinc Oxide	1314-13-2

Features and Benefits

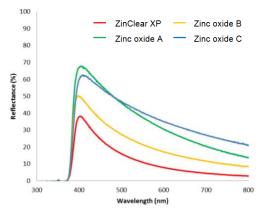
- Transparent / Non-whitening
- · Exceeds critical wavelength requirements
- Broad Spectrum UVA/UVB protection
- · Suitable for all skin types
- NPA Certified
- · COSMOS certified

Typical Applications

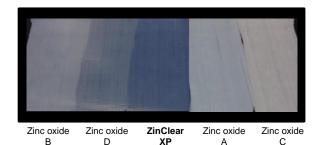
- Mass market suncare in combination with other UV absorbers
- · Low irritant or sensitive skin sunscreens
- · Everyday moisturisers providing SPF
- · 'All natural' and 'mineral only' sunscreens
- · Baby and children's suncare products
- Nappy rash creams and balms
- Colour cosmetics
- · Lip balms

Physical Characteristics

ZinClear XP is supplied in the form of an uncoated off-white powder. When put in formulation, the product remains highly transparent, even at high loadings. A comparison of ZinClear XP transparency to competitor zinc oxide products is shown in the chart below.



The market leading transparency of ZinClear XP is demonstrated below in dispersion draw-down charts against competitor materials.

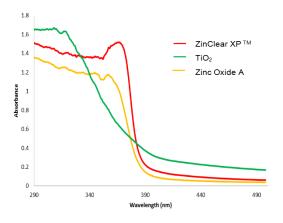


Broad Spectrum Protection

Zinc oxide's absorbance profile intrinsically spans both UVA and UVB. ZinClear XP has been specifically designed to enhance the UVA protection performance of the zinc oxide. This enables ZinClear XP to be used on its own or in combination with other filters to:

- Meet the UVAPF>1/3 SPF requirement
- Exceed the 370nm critical wavelength

An absorbance spectrum with ZinClear XP, TiO_2 and conventional zinc oxide is shown below.



Typical Performance / Required Loadings

ZinClear XP can be formulated at high loadings to achieve high SPF without compromising the clarity of the end product.

The information set out above is indicative and provided for illustrative purposes only. Antaria does not guarantee that the product is fit for any particular purpose and the user is responsible for conducting its own evaluations and tests. Antaria's liability is limited by its general terms and conditions of sales which are available upon request. This product information is current as of February 2021.



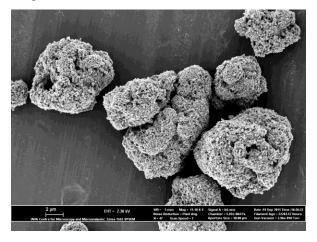
Formulators aiming for mineral only sunscreens are using between 15 - 25% loadings of ZinClear XP to give SPF 50+ (depending on the formulation and mixing equipment).

Antaria recommends that formulators should use *in vivo* SPF testing when possible during product development to ensure reliability of results.

Particle Morphology

The zinc oxide particles in ZinClear XP consist of primary particles, which form aggregates up to a few tens of micrometres in size.

The zinc oxide particles in ZinClear XP have a unique porous structure as shown in the SEM image below. This image illustrates that the zinc oxide is present in the form of porous particles having sizes mostly in the micrometer range.



Natural Certification

ZinClear XP is currently certified as compliant with the Natural Product Association (USA) & COSMOS (EU). Certificates available on request.

Regulatory Status

For use as a UV filter, zinc oxide is approved within the limits prescribed in the following table.

Region	Approval Limit
USA	25%
Canada	25%
EU union	25%
Japan	No Limit
Korea	25%
Australia / NZ	No Limit
ASEAN	25%
China	25%
South Africa	25%

<u>Handling</u>

Good ventilation is advised when handling the powder. Store in a tight container after opening.

Consult the SDS for additional handling or safety information.

<u>Use</u>

It is recommended that a high shear or high speed mixer be used to disperse ZinClear XP. Preferably the powder is dispersed in the oil phase using a dispersant level of 6-10wt% zinc oxide. Adjust the temperature as required to melt waxes and other solids.

Dispersions of up to 60wt% zinc oxide powder in the oil phase may be achieved. Continue mixing until a free flowing liquid free of agglomerates is achieved; lower viscosities are obtained with lower ZnO content.

<u>Packaging</u>

Pack Type	Unit Size	Full Pallet
Box	12.5kg	450kg
Bag	48kg, 120kg	192kg, 480kg
Bulk Bag	400kg, 480kg	400kg, 480kg

Shelf Life

ZinClear XP has a shelf-life stability of 3 years when stored under standard conditions (above 5°C and below 30°C).

ZinClear XPTM forms part of the ZinClear[®] range of products. ZinClear[®] and their logos are registered trademarks of Antaria Pty Ltd. Patents pending.

ZinClear XP: Technical Specification

Appearance Form Odour ZnO Assay Loss on Ignition Surface Area ZinClear XP meets USP/EP

Off-white to light yellow Free flowing powder (Visual) Odourless (Olfactory) 98.0 – 102.0 % (Ion chromatography) < 1.0 % (1 hr at 500°C) 15.0 – 35.0 m²/g (BET)

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